#### MULTIPLE DOVETAIL DECK FINISHES PROVIDE FREEDOM TO CHOOSE THE RIGHT SOLUTION FOR YOUR PROJECT

#### VISION 1



Accentuate the sleek lines of Dovetail deck with factory applied standard white finish paint or the custom color of your choice.

#### SPECIFY \_\_



Enhanced 2-coat polyester paint

#### SOLUTION ...

Enhanced 2-Coat polyester paint is factory applied to chemically cleaned and pre-treated G90 galvanized steel prior to roll forming steel deck. Select from manufacturer's standard off-white (Sherwin-Williams PMW7512) or a wide range of custom colors. Color-matched aerosol touch-up paint is available.

Follow your vision, choose any color or texture imaginable with the field applied finish paint system of your choice on Dovetail deck.

Primer Paint

Factory applied oven-cured polyester primer paint on chemically cleaned and pre-treated G90 galvanized steel ensures a high quality finish. Primer paint provided in manufacturer's standard off-white color. This paint is intended to be field coated. It is recommended that compatibility of field applied finish paint with factory applied primer paint be established prior to application of finish paint system.

Capture the industrial-retro feeling with an exposed metallic G-90 finish on Dovetail deck.

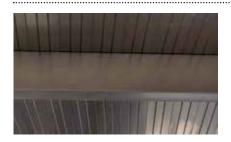
G90 Galvanized

ASTM A653 SS Grade 50 (min.) steel with G90 galvanized coating.

Protect the Dovetail deck in natatoriums and other demanding (harsh, humid, corrosive) environments.

Tnemec or Sherwin-Williams field applied coatings with Enhanced 2-coat polyester paint

The High Performance Paint solution utilizes the factory applied Enhanced 2-Coat polyester paint in combination with field applied Tnemec or Sherwin-Williams finishes designed specifically for demanding (harsh, humid, corrosive) environments. Contact us for suggested field finish specifications.







NOTICE: Design defects that could cause injury or death may result from relying on the information in this document without independent verification by a qualified professional. The information in this document is provided "AS IS". Nucor Corporation and its affiliates expressly disclaim: (i) any and all representations, warranties and conditions and (ii) all liability arising out of or related to this document and the information in it.



### **DOVETAIL DECK**COATING SYSTEM



# **DOVETAIL DECK COATING**SOLUTIONS BY SHERWIN-WILLIAMS

Created to withstand most anything that comes its way, our specially formulated polyester coating is designed to go where it will be abused—maintaining extreme resistance to abrasion, chipping and marring with tremendous color and gloss retention.

#### **VULCRAFT/VERCO GROUP**

They continue to build their reputation as the leading producer of steel deck, providing architectural deck as a part of your structural steel package.

#### **COATING APPLICATIONS**

- Gymnasiums
- Auditoriums
- Schools
- · Commercial and residential interior use

#### **SUBSTRATES**

A653 and A1063 Hot-Dipped Galvanized (HDG) Steel with G90 coating.

#### **COLORS**

Dovetail steel deck is available in a standard white, color code PMW7512. Custom colors are available but a minimum order size will apply. Contact your Verco sales office for information and lead times.

#### **TOUCHUP COATING**

Field applied color-matched aerosol touchup to repair scratches and nicks of factory applied coatings available through your local Sherwin-Williams supplier.

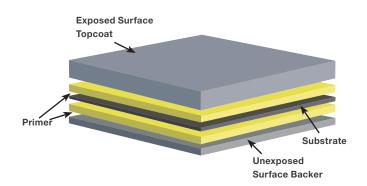
**SHERWIN-WILLIAMS.** Coil Coatings



## **DOVETAIL DECK**COATING SYSTEM

### COMMITMENT TO QUALITY

Dovetail Deck coatings are proven through rigorous performance testing.



#### POLYESTER COIL COATING SYSTEM

Number of Coats	Dry Film Thickness (DFT)		Total		
	Primer	Exposed Surface Topcoat	Exposed DFT:	Unexposed Backer	
2-Coat	0.2-0.3 mils	0.7-0.8 mils	0.9-1.1 mils	0.3-0.4 mils	
PERFORMANCE TESTING					
Application Method	Factory applied continuous coil coating process				
Substrate	Hot-Dipped Galvanized (HDG) steel				

PHYSICAL TESTING	ASTM¹ TEST METHOD	TEST RESULT
Film Adhesion	ASTM D3359	No removal of film under tape in the cross-hatched area. (Dry, Wet, Boiling Water)
Surface Burning Characteristics	ASTM E84-18A	Flame Spread Index: 0
Humidity Resistance	ASTM D 2247: 100% RH at 100° F for 2,000 hours	No field blisters
Impact Resistance (direct)	ASTM D2794	3X metal thickness inch-pound, no loss of adhesion
Pencil Hardness	ASTM D3363	F minimum.
Salt Spray	ASTM B117: 1,000 Hours	Creep from scribe = 1.5mm and edge = 4.5mm, no surface blistering #10 rating
Specular Gloss 60°	ASTM D523	15-50
T-Bends	ASTM D4145 <sup>2</sup>	2T, no loss of adhesion.

'American Society for Testing and Materials. <sup>2</sup>Coatings are not designed to bridge cracks in the substrate. The coatings provided with Verco/Vulcraft deck will generally meet the requirements for most post-painted fabrication processes. However, variations in metal quality, thickness or cleaning/pretreatment applications can lead to diminished flexibility in the coating.

For details and health, safety and handling information, Material Safety Data Sheets (MSDS) are available at coil.sherwin.com.

Nucor Corporation and its affiliates (collectively, "Nucor") expressly disclaim (i) any and all representations, warranties and conditions, express or implied, related to the information presented herein, including but not limited to warranties of merchantability, fitness for a particular purpose, and non-infringement; and (ii) any and all liability whatsoever arising out of or related to the information provided herein or its use.

Sherwin-Williams makes no warranties, expressed or implied, and disclaimers all implied warranties including warranties of merchantability or fitness for a particular use. Sherwin-Williams will not be liable for any special, incidental or consequential damages.

 $SHERWIN-WILLIAMS is a registered trademark of SWIMC, LLC. \,\, NUCOR, \,\, VULCRAFT \,\, and \,\, VERCO \,\, are \,\, registered \,\, trademarks of \,\, Nucor. \,\, Nucor.$ 



